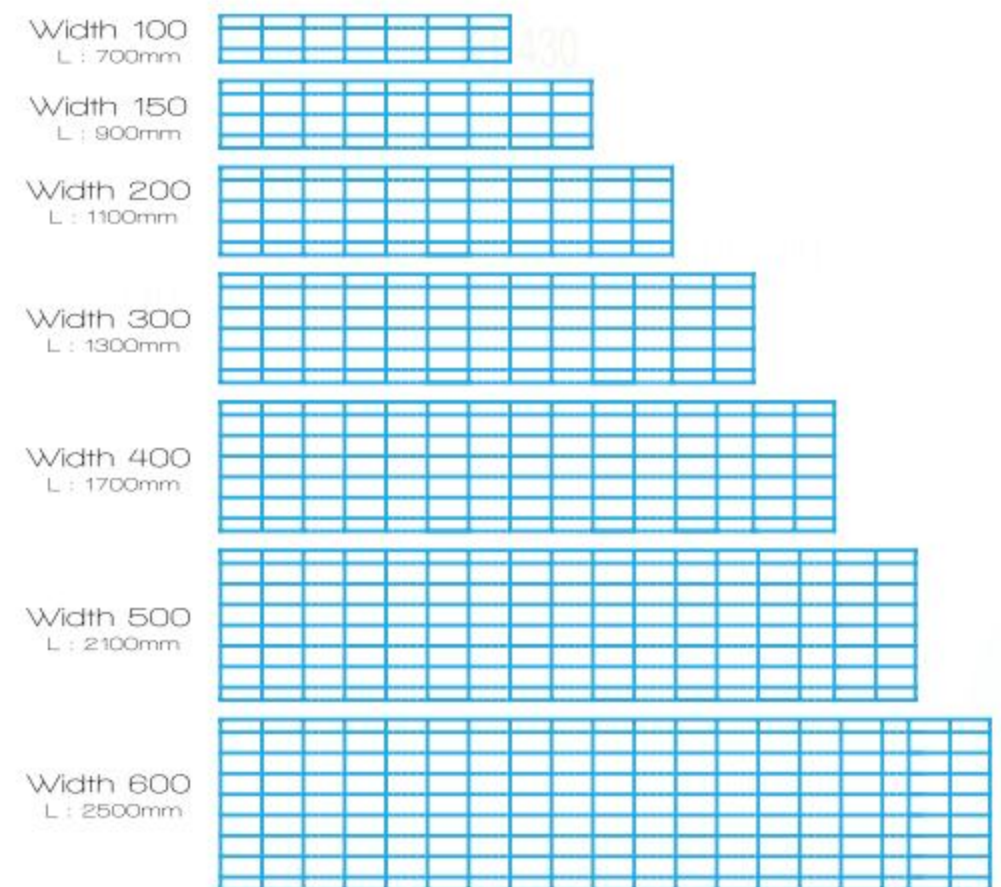


Calculation Table for Large Radius Bends

W Width (W)	Size (W) (mm)	R Internal Radius (R), mm	L Length (L), (mm)
100	530 x 530	230	700
150	650 x 650	300	900
200	660 x 660	260	1100
300	940 x 940	440	1300
400	1060 x 1060	460	1700
500	1310 x 1310	610	2100
600	1370 x 1370	570	2500

Cut the tray wires as shown below





Connector - TBE

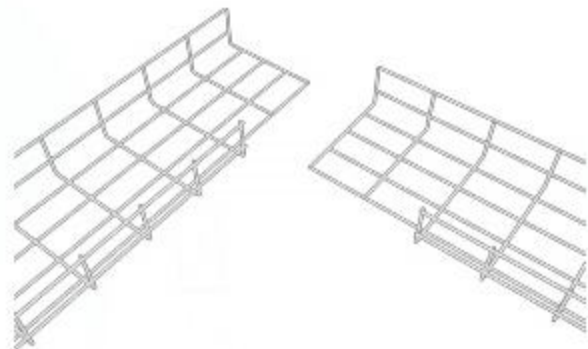
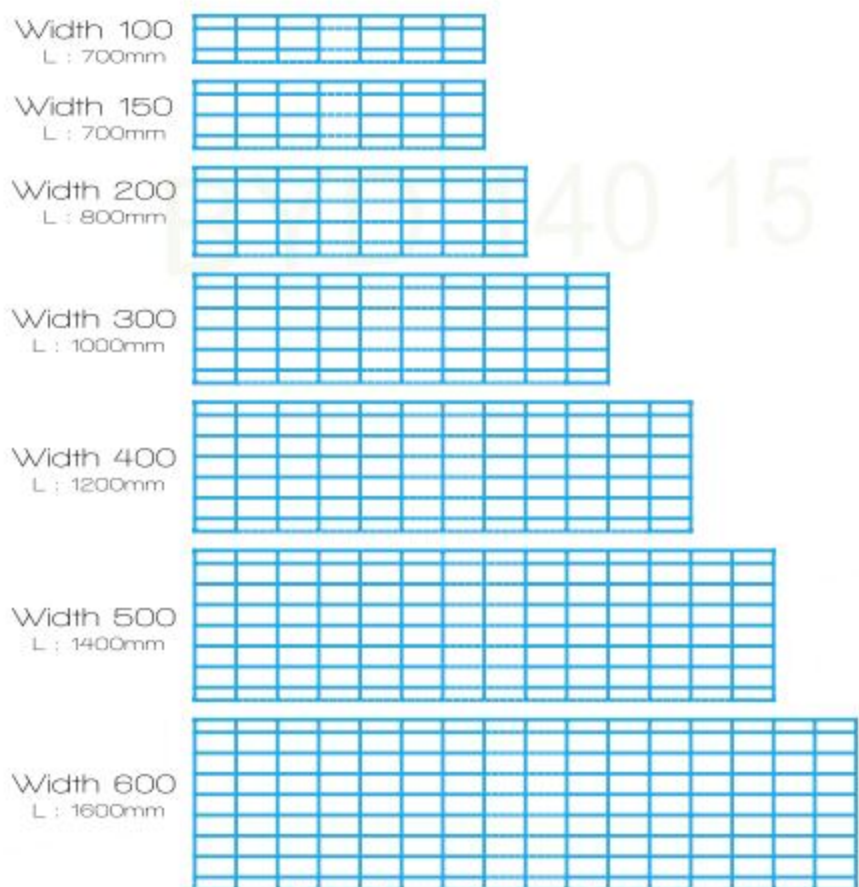
SON 430 20

Calculation Table for Large Radius Bends

W Width (W)	Size (W) (mm)	R Internal Radius (R), mm	L Length (L), (mm)
100	370 x 370	35	700
150	370 x 370	110	700
200	430 x 430	120	800
300	530 x 530	120	1000
400	630 x 630	120	1200
500	730 x 730	120	1400
600	830 x 830	120	1600



Cut the tray wires as shown below

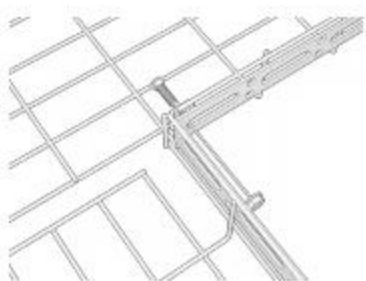
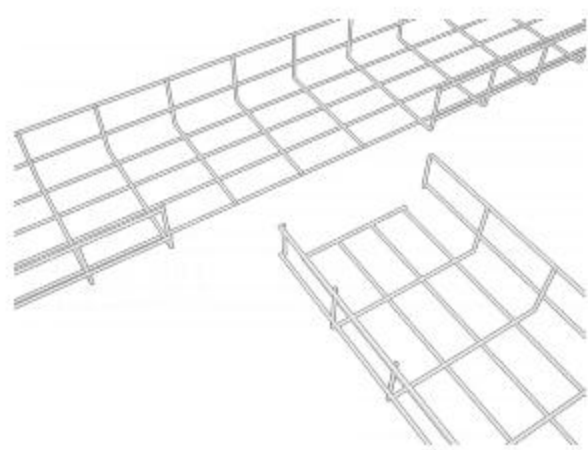
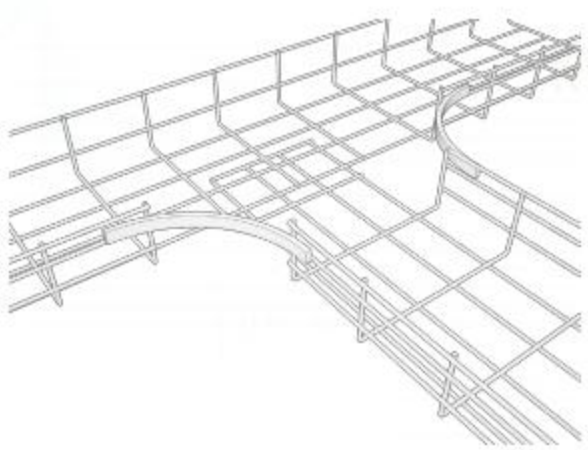


Connector - TBE

SEP 140 15

Calculation Table for Small Radius Bends
Two piece made

W Width (W)	Remove Segments	R Internal Radius (R), mm	L Length (L), (mm)
100	1	100	300
150	2	200	400
200	2	200	400
300	3	300	500
400	4	400	600
500	5	500	700
600	6	600	800



Connector - TBE

Calculation Table for Tee Bends

W Width (W)	Removed Segment Distance (B), mm	VBE connector	TSE fixing unit
100	100	2	4
150	200	2	4
200	200	2	4
300	300	2	4
400	400	2	4
500	500	2	4
600	600	2	4

